

# SERVICE BULLETIN



SERVICE DEPARTMENT, Technical Information on  Plymouth  Chrysler  Imperial


Beginning with 1966 model production of 273 and 318 cubic inch engines, the number of screws used to attach the chain case cover is reduced from nine screws to eight screws.

The screw located directly under the water pump inlet and the tapped through hole in the cylinder block at this location have been eliminated.

The chain case cover is the same as used previously. This makes it possible to service 1966 and prior engines with the same part number.

If a 1966 engine is replaced with an earlier short engine assembly, having this hole tapped in the front wall, the missing screw, Part Number 1731676, must always be used to seal the water jacket.

POLICY: INFORMATION ONLY

  
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November 10, 1965

No. 66-15

## ENGINE

ELIMINATION  
OF ONE  
CHAIN CASE  
COVER SCREW

ALL  
1966  
PLYMOUTH  
MODELS  
EQUIPPED  
WITH  
273 AND 318  
CUBIC INCH  
ENGINES

P-4582-C

Service Mgr.	
Shop Foreman	
Technicians	
Parts Mgr.	
Partsmen	

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CHRYSLER-PLYMOUTH DIVISION



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